

Semi-Inground Pool by DoughboyPlus

## SIMPLE SHAPES. SIMPLE INSTALLATION. SIMPLE DESIGNS.



SEMI-INGROUND AND INGROUND MODELS AVAILABLE

52 inches deep

52 inches deep

52 inches deep

52 inches deep **Corner Options** 

ROUND
5', 18', 21',
24' 28'

OVAL	
10' x 20'	
12' x 24'	
15' x 30'	
18' x 33'	

FREEFORM	
13' x 22'	
16' x 28'	
18' x 32'	

GRECIAN
12' x 24'
14' x 28'
16' x 32'
18' x 36'

RECTANGLE
12' x 24'
14' x 28'
16' x 32'
18' x 36'
20' x 40'

# Visit our website at doughboyplus.com to build your custom pool package.

# **Hydrosphere Series Pool Features**

The Doughboy Hydrosphere Series Pool is a semi-inground pool that has been specially designed with inground quality components for optimal performance when installed 24" or more in the ground while being more affordable and easier to install than an inground pool.

## Available in 5 shapes and a variety of sizes to fit ANY backyard perfectly!



## American Made Steel - 52" High Pool Walls

The 52" High Walls allow for a flat bottom while allowing a usable water depth. Most inground pools only have 42" walls which doesn't leave a high water level when finishing with a flat bottom.

## **Hydrosphere Pool Bracing**

More rubust and lower profile than traditional inground pool braces. This is a critical component to ensuring structural stability when only half the pool is buried. It also allows for easier finishing

## **Semi-Inground Top Rail Options**

Allows for easy finishing by means of a wrap-around wood deck or other simple landscaping. We also offer inground coping options if you prefer to finish with a concrete deck.

#### **Ouick DIY Installation**

One of the great things about the Hydrosphere Series Pool is that it can be installed in just a few days. The process has already been completed by TONS of people just like you! And if there are any questions along the way, DoughboyPLUS Support is just an email or phone call away.

### Flexible Finishing

All Hydrosphere Series Pools were designed with flexibility of finish in mind. You're not locked into any outdated wall coloring or patterns, just a high quality pool. Finish with your choice of exterior products. The most common things we've seen are wood, concrete, or paver decks. However, many of our customers have also 'finished' the exterior walls by adding landscaping or faux stone veneers around the exterior. The options are endless!



Lifetime Limited Warranty on Steel Construction Components. Any failure due to material defects including, but not limited to, rust, corrosion, discoloration, staining, or other changes in physical characteristics of the steel are excluded under this limited warranty. See warranty card for details.

## **STEPS**

## **Locking Straps and Rubber Gasket**

Factory installed and easy to mount vinyl liner material.

### **Structural Integrity**

100% specialty engineered resins and fiberglass. No filler, no additives!

## **Standard PVC Support System**

Standard 2" PVC tubes. The construction of our stairs boasts a massive brace system consisting of 3" x 6" horizontal beams supported by  $2^{3}/_{8}$ " vertical supports making it one of the strongest and fastest to install in the industry.



Straight & Radius Steps are available in White, Blue and Gray.





## **FILTRATION**



#### SILEN S

- Larger self priming single speed pump for large above-grounds or in-grounds.
- Meets new pump regulations for in-ground pools
- 30% more efficient than competitor pumps (12.8 amps vs. 18.8 amps).
- Max flow rate is 5,700 gal/hr.
- 115 volt with 6 ft. standard cord and plug.



#### **SILENPLUS-1**

- Variable speed with up to 80% savings in operation costs.
- Max flow rate is 5,700 gal/hr.
- 1 ½" and 2" (dual unions pack) inlet pipe connections,
   1 ½" outlet connection.
- Built in automation with bluetooth smartphone app.
- 220 volt.



### **24" SAND FILTER**

- 24" tank
- 7 position valve
- 1½" valve
- Sand capacity 300 lbs.

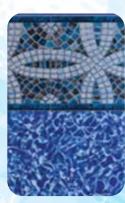
## LINER

**Special 100% virgin-vinyl formula** that resists chemicals and ultraviolet rays.

**Therma-Seal** Technology – sealing technique that provides durability and supreme quality. We are so confident with this process that we cover our liner seams with a 100% lifetime warranty.



Evening Star - 20 mil



Apollo - 20 mil

## RAILING

**Standard Top Rail** 



**Optional Deck Mount** 





# **ACCESSORIES**

### **Classic Deluxe Thru-Wall Skimmer**

**Designed for Hydrosphere Semi-Inground** 

- Industry exclusive, U-joint skimmer gasket provides extra protection against leaks
- Large skimmer opening allows maximum water flow for more efficient skimming
- Tough, corrosion-resistant, large capacity leaf basket extends times between cleaning
- **Vacuum hook-up** allows for easy, convenient vacuuming and pool maintenance
- Safe, self-sealing vacuum port closure covers vacuum port when pool is in use



## **Inground Skimmer**

**Designed for Hydrosphere Inground** 

- 2" socket x 2.5" spigot
- One piece ABS body
- · All stainless steel hardware
- Includes collar extension





#### Winter Cover – Beaded & Custom Fit

Want to make spring clean up easier? Be sure to purchase a custom fitted winter cover that comes with a 7-Year Warranty!



### **Multi-Color LED Light**

Turn your backyard into a resort at night by adding a multi-colored LED light!



### **SAFETY PACKET**

Every Hydrosphere pool ships with a Safety Packet! Reading the "safety literature" is vital for the safety of your family.

We insist that you read each and every piece of literature that is normally enclosed in your pool liner package. You should find several important items with which you must become familiar.



IMPORTANT: The "No Diving" and other Warning signage provided must be installed on each pool as indicated in the instructions provided.

NOTE: In some photos of the pools in the brochure (or web site), the "No Diving" and other Warning signage may not be visible, such Warning Signage must be installed as indicated in the instructions provided.

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